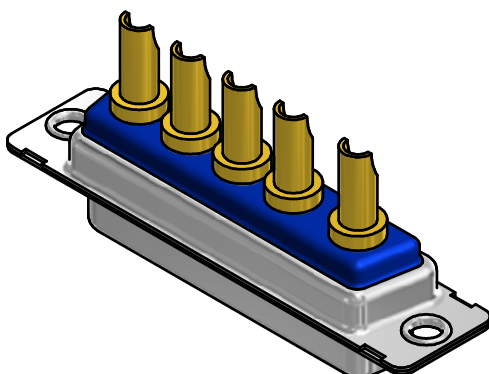
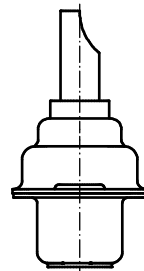
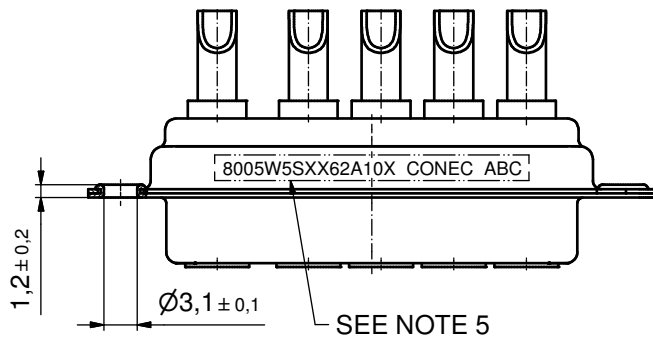
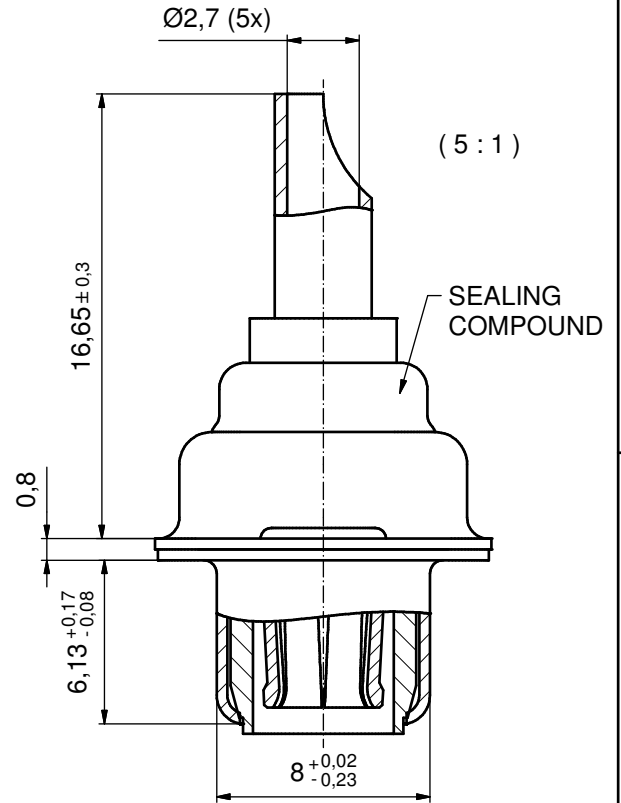
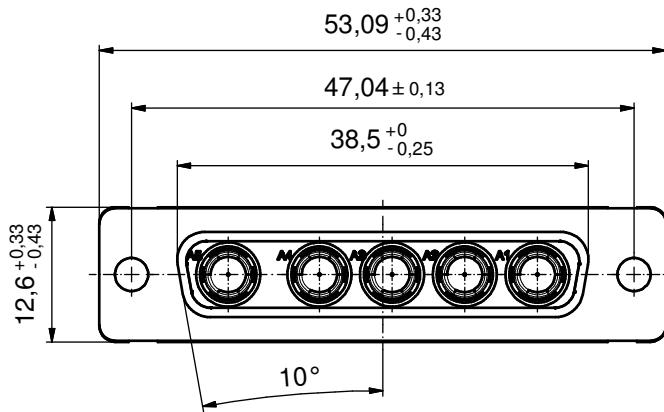


Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350 °C, 100 Watt max. and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 5 seconds longer. Do not heat contact more than 6 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.



NOTES:

1. METALSHELLS: STAINLESS STEEL
2. INSULATOR: PBT GF UL 94 V-0; GREEN
3. HIGH POWER CONTACTS 20A: COPPER ALLOY
PLATING MATING AREA: GOLD FLASH over NICKEL
PLATING TERMINATION SIDE: GOLD FLASH over NICKEL
SOLDER CUP ACCEPTS CABLE AWG 12-14
4. SEALING COMPOUND: PUR; BLUE
5. CONNECTOR IS PART MARKED: 8005W5SXX62A10X CONEC ABC

Directive 2002/95/EC RoHS compliant

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				material: SEE NOTES		
	drawn	21.08.12	Henneboel	title: D-SUB COMBINATION FEMALE 5W5S SOLDER CUP for installation into water resistant hood		
	appd.	21.08.12	Fischer			
	norm					
			d-old	dwg no:	DIN-A3	
a	Original				sh: 1	
rev.	description	date	name			
				part no:	8005W5SXX62A10X	