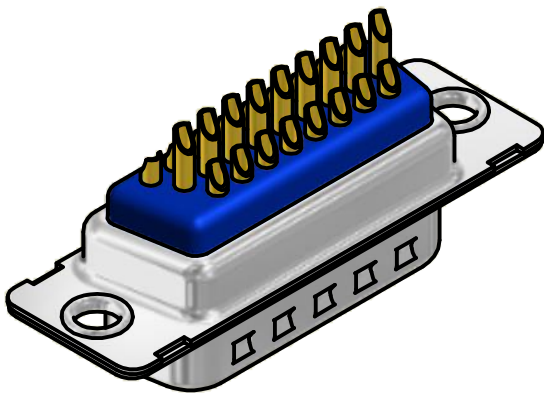
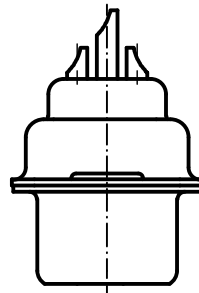
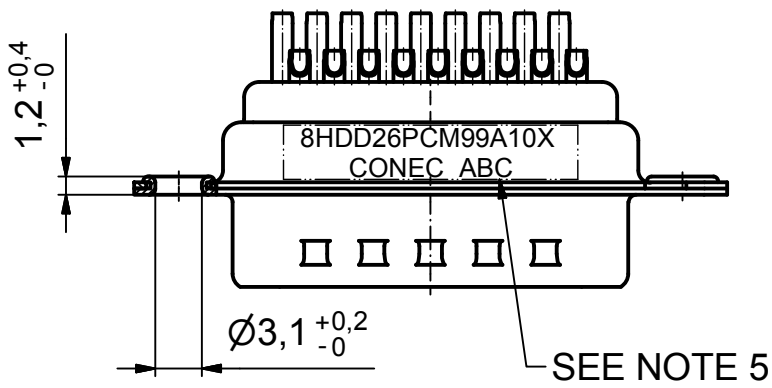
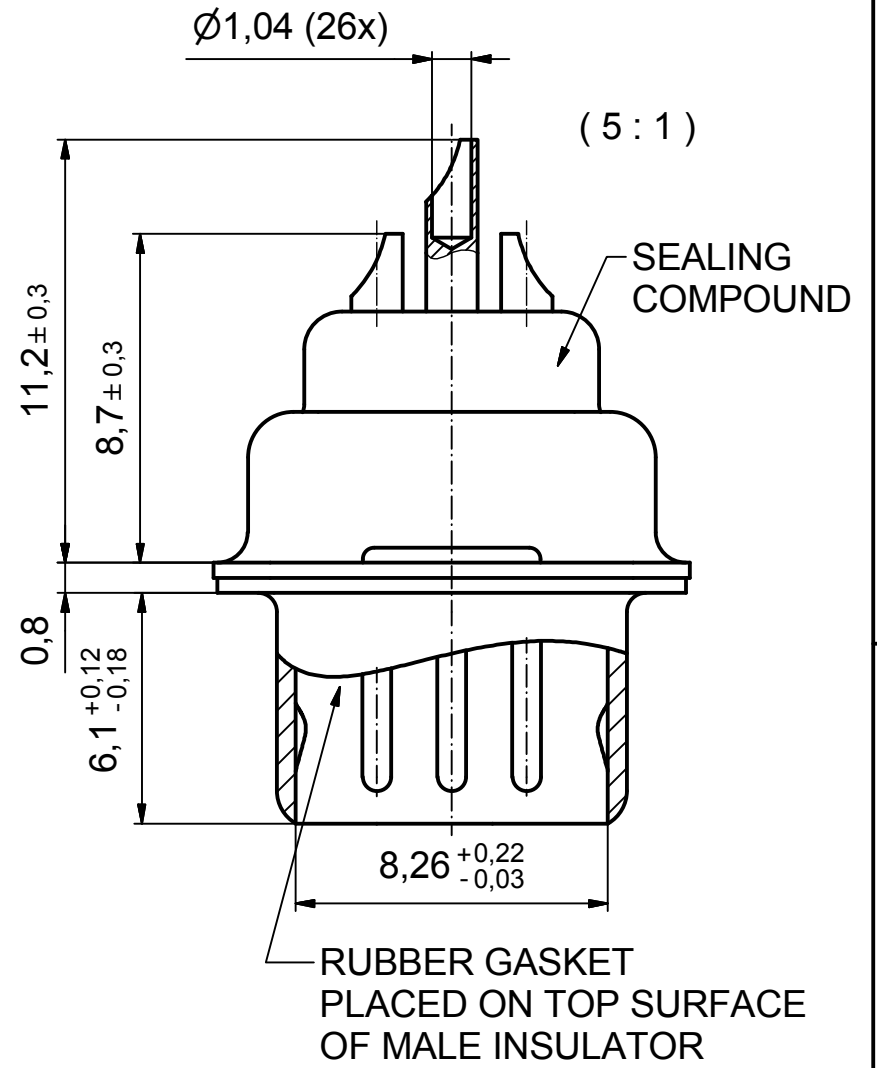
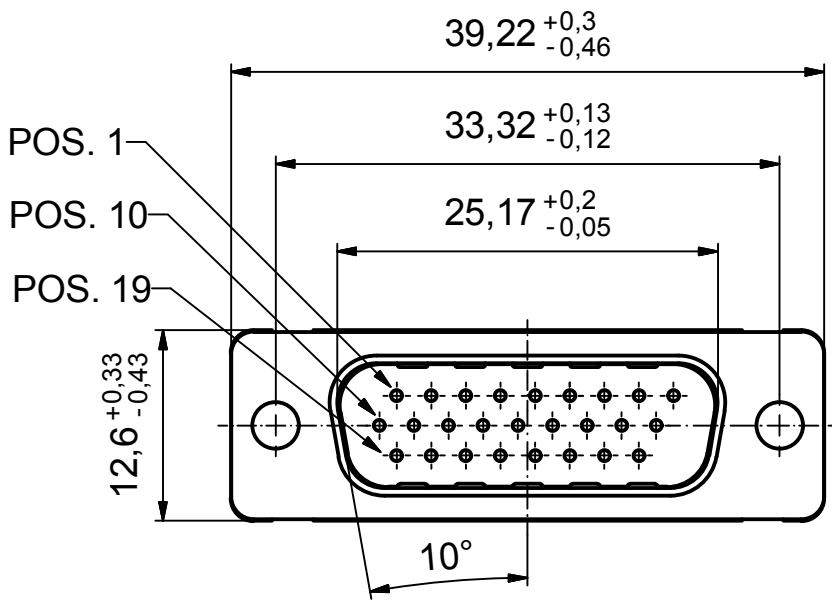


Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.



NOTES:

1. METAL SHELLS: STAINLESS STEEL
2. INSULATORS: PBT GF UL 94 V-0; BLACK
3. CONTACTS: COPPER ALLOY
 PLATING: 30µin HARD GOLD over min. 50µin NICKEL
 SOLDER CUP ACCEPTS CABLE AWG 22
4. RUBBER-GASKET: TPE; BLACK
5. CONNECTOR IS PART MARKED: 8HDD26PCM99A10X CONEC ABC

Directive 2002/95/EC RoHS compliant

APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	
CUSTOMER APPROVAL DATE:	
NAME:	TITLE:
COMPANY NAME:	
APPROVAL # FREIGABE # DEBLOCAGE # AUTORIZACION # APPROVAL	

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH		
DO NOT ALTER CAD DRAWING BY HAND		
rev.	description	date
a	Origin	

tolerance	dim. in mm
date	name
drawn 08.10.10	Lehmenkühler
appd. 08.10.10	Fischer
norm	
d-old	
CONEC	

scale:	2:1 (5:1)	
material:	SEE NOTES	
title:	D-SUB HD MALE 26pos. SOLDER CUP for installation into water resistant hood	
dwg no:	Inventor 10	DIN-A3
	15K1A730	sh: 1
part no:	8HDD26PCM99A10X	